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| REV | DATE | CHANGES |
|-----|------------|---|
| 16 | 06/29/2023 | Major re-write to bring up-to-date with industry AS9102 Rev C changes. Added LM Compliance Matrix requirements where applicable. |
| 15 | 11/21/2022 | Periodic accuracy review of Clause No Changes |
| | 1-31-2019 | Major Re-Write. Reference the FOREWORD for a detailed explanation. |
| 14 | 12-14-2017 | Updated Purpose Removed verbiage on cost, price or fee various from paragraphs Deleted paragraph 2.D Updated the definition of Critical Item Updated 4.E on flow down to clarify requirement Updated 4.G to add requirement to review 2GNA00001 for FAI requirement on standard hardware Updated 4.M to add Note Deleted 4.N Updated 5.A.1 to allow for alternate to ballooning |
| | | Added additional detail to 5.A.4 Added 5.A.13 on machine-readable part making Added note to 5.B Deleted 5.C.3 as it is a redundant requirement |
| | | 15. Deleted 5.D.4, 5.D.5 & 5.D.6 and moved to new section 5.E 16. Created section 5.E, making Production Repeatability |
| | | Demonstration clearly separate from FAI 17. Updated 5.F.1 |

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| 6 | 7-29-2009 | (1) Added Note 3 denotes applicability of AS9102; (2) Added requirement for FAI documentation to be completed in the English language; (3) Re-write of Para. E; (4) Para. F (a) Removed from Para. F the requirement that FAI applies to the first Item or lot of end Items, sub-assemblies and detail Items; (b) Removed from list Items not requiring FAI spares for an aftermarket program; (5) Re-write Para. K; (6) Removed requirement for Seller to obtain written authorization when deviations and/or deferrals of the FAI requirements are beyond the scope of this document. |
|---|-----------|---|
| 5 | 8-14-2008 | (1) Updated PQAFE references to Procurement Quality Assurance Supplier Quality Engineer (PQASQE); (2) Added clarification to the requirement for the Seller to perform a partial or full First Article Inspection (FAI) for changes to non- deliverable software and revisions in programming used in numerical controlled machines, test stations, coordinated measuring equipment, etc.; (3) Added clarification for Seller to adhere to AS9102 Para. 5.3. |
| 4 | 1-16-2008 | (1) Updated PQAR references to Procurement Quality |
| 3 | 8-31-2005 | (1) Revised Para. K to add |

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